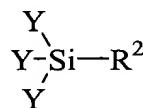


WHAT IS CLAIMED IS:

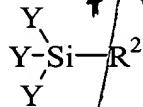
1           1. A method for forming a diffusion barrier layer comprising the steps of:  
2               a) preparing a silicon substrate;  
3               b) contacting the silicon substrate with a composition comprising self-  
4 assembled monolayer subunits and a solvent; and,  
5               c) removing the solvent  
6               thereby forming the diffusion barrier.

1           2. The method according to claim 1, wherein the self-assembled  
2 monolayer subunit is of the following structure:



wherein Y is an O-alkyl group, and wherein R<sup>2</sup> is an alkyl group, heteroalkyl group, aryl group or heteroaryl group.

3           3. The method according to claim 1, wherein the self-assembled  
4 monolayer subunit is of the following structure:

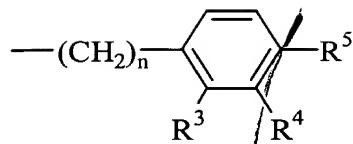


3           4. wherein Y is a halogen, and wherein R<sup>2</sup> is an alkyl group, heteroalkyl group, aryl group or  
5 heteroaryl group.

1           4. The method according to claim 1, wherein the silicon substrate  
2 preparation comprises the formation of a silicon oxide surface.

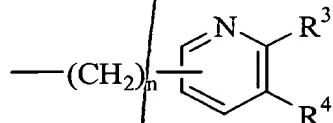
1           5. The method according to claim 1, wherein the method further  
2 comprises the step of heating the silicon substrate and the composition during contact.

1           6. The method according to claim 2, wherein R<sup>2</sup> is an alkyl group of the  
2 following structure:



3  
4 wherein  $R^3$ ,  $R^4$  and  $R^5$  are independently selected from the group consisting of hydrogen,  
5 alkyl groups, heteroalkyl groups, halo groups,  $NH_2$ ,  $NHR^6$ ,  $NR^6R^7$ , OH,  $OR^6$ , SH,  $SR^6$ , CHO,  
6 COOH and CN, and wherein  $R^6$  and  $R^7$  are alkyl groups, and wherein n is an integer ranging  
7 from 1 to 5.

1           7. The method according to claim 2, wherein  $R^2$  is an alkyl group of the  
2 following structure:



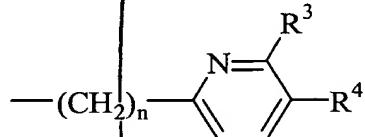
6  
7 wherein  $R^3$  and  $R^4$  are independently selected from the group consisting of hydrogen, alkyl  
8 groups, heteroalkyl groups, halo groups,  $NH_2$ ,  $NHR^6$ ,  $NR^6R^7$ , OH,  $OR^6$ , SH,  $SR^6$ , CHO,  
9 COOH and CN, and wherein  $R^6$  and  $R^7$  are alkyl groups, and wherein n is an integer ranging  
from 1 to 5.

1           8. The method according to claim 6, wherein Y is  $OCH_3$ .

1           9. The method according to claim 7, wherein Y is  $OCH_3$ .

1           10. The method according to claim 8, wherein  $R^3$ ,  $R^4$  and  $R^5$  are hydrogen  
2 and n is 2.

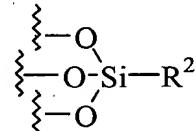
1           11. The method according to claim 9, wherein  $R^2$  is an alkyl group of the  
2 following structure:



3  
4 and wherein  $R^3$  and  $R^4$  are hydrogen and n is 2.

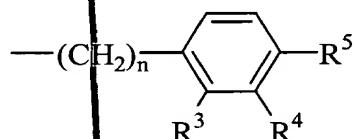
1                   12. A diffusion barrier layer in an integrated circuit, wherein the diffusion  
2                   barrier comprises a self-assembled monolayer.

Sub A17           13. The diffusion barrier according to claim 12, wherein the self-  
2                   assembled monolayer comprises subunits, and wherein the subunits are of the following  
3                   structure:



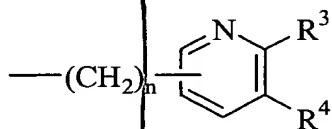
4  
5                   wherein R<sup>2</sup> is an alkyl group, heteroalkyl group, aryl group or heteroaryl group.

6                   14. The diffusion barrier according to claim 13, wherein R<sup>2</sup> is an alkyl  
7                   group of the following structure:



8  
9                   wherein R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are independently selected from the group consisting of hydrogen,  
10                  alkyl groups, heteroalkyl groups, halo groups, NH<sub>2</sub>, NHR<sup>6</sup>, NR<sup>6</sup>R<sup>7</sup>, OH, OR<sup>6</sup>, SH, SR<sup>6</sup>, CHO,  
11                  COOH and CN, and wherein R<sup>6</sup> and R<sup>7</sup> are alkyl groups, and wherein n is an integer ranging  
12                  from 1 to 5.

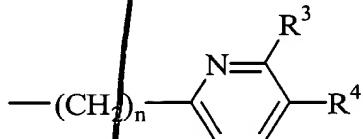
13                 15. The diffusion barrier according to claim 13, wherein R<sup>2</sup> is an alkyl  
14                 group of the following structure:



15  
16                 wherein R<sup>3</sup> and R<sup>4</sup> are independently selected from the group consisting of hydrogen, alkyl  
17                 groups, heteroalkyl groups, halo groups, NH<sub>2</sub>, NHR<sup>6</sup>, NR<sup>6</sup>R<sup>7</sup>, OH, OR<sup>6</sup>, SH, SR<sup>6</sup>, CHO,  
18                 COOH and CN, and wherein R<sup>6</sup> and R<sup>7</sup> are alkyl groups, and wherein n is an integer ranging  
19                 from 1 to 5.

1                   16. The diffusion barrier according to claim 14, wherein R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are  
2 hydrogen and n is 2.

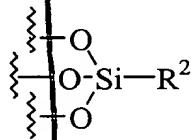
1                   17. The diffusion barrier according to claim 15, wherein R<sup>2</sup> is an alkyl  
2 group of the following structure:



3  
4 and wherein R<sup>3</sup> and R<sup>4</sup> are hydrogen and n is 2.

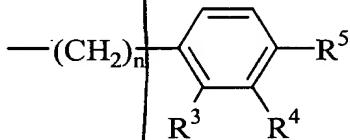
1                   18. An integrated circuit comprising a silicon substrate, a diffusion barrier  
2 layer and a metal deposited on the diffusion barrier layer, wherein the diffusion barrier is  
3 covalently attached to the silicon substrate, and wherein the diffusion barrier is a self-  
4 assembled monolayer.

*Sub A27*  
1                   19. The integrated circuit according to claim 18, wherein the self-  
2 assembled monolayer comprises subunits of the following structure:



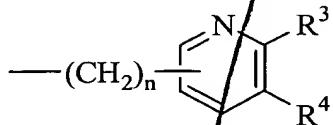
3  
4 wherein R<sup>2</sup> is an alkyl group, heteroalkyl group, aryl group or heteroaryl group:

1                   20. The integrated circuit according to claim 19, wherein R<sup>2</sup> is an alkyl  
2 group of the following structure:



3  
4 wherein R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are independently selected from the group consisting of hydrogen,  
5 alkyl groups, heteroalkyl groups, halo groups, NH<sub>2</sub>, NHR<sup>6</sup>, NR<sup>6</sup>R<sup>7</sup>, OH, OR<sup>6</sup>, SH, SR<sup>6</sup>, CHO,  
6 COOH and CN, and wherein R<sup>6</sup> and R<sup>7</sup> are alkyl groups, and wherein n is an integer ranging  
7 from 1 to 5.

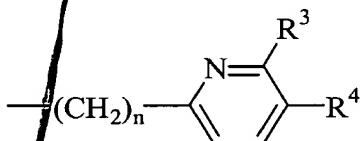
1                   21. The integrated circuit according to claim 19, wherein R<sup>2</sup> is an alkyl  
2 group of the following structure:



3  
4       wherein R<sup>3</sup> and R<sup>4</sup> are independently selected from the group consisting of hydrogen, alkyl  
5 groups, heteroalkyl groups, halo groups, NH<sub>2</sub>, NHR<sup>6</sup>, NR<sup>6</sup>R<sup>7</sup>, OH, OR<sup>6</sup>, SH, SR<sup>6</sup>, CHO,  
6 COOH and CN, and wherein R<sup>6</sup> and R<sup>7</sup> are alkyl groups, and wherein n is an integer ranging  
7 from 1 to 5.

1                   22. The integrated circuit according to claim 20, wherein R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> are  
hydrogen and n is 2.

2                   23. The integrated circuit according to claim 21, wherein R<sup>2</sup> is an alkyl  
group of the following structure:



3  
4       and wherein R<sup>3</sup> and R<sup>4</sup> are hydrogen and n is 2.

ADD B>

ADD C>